

## Arjay Technologies Catalyzation Guide

Product	Core Bonding Compound
Code	4001
Weight/Gallon	6.4 lbs/gal
Weight/Pail	31 lbs
Catalyst	Lupersol DDM-9 (MEKP)

The chart shows the recommended catalyst addition for a working time of approximately **40 minutes**.

Material Temperature	% by weight	gm/gal	gm/5gal	cc/gal	cc/5gal	30ml shots
50-60° F	2.50	73	349	70	335	11
60-65°	2.25	65	314	63	301	10
65-70°	2.00	58	279	56	268	9
70-75°	1.75	51	244	49	234	8
75-80°	1.50	44	209	42	201	7
80-85°	1.25	36	174	35	167	6
85-90°	1.00	29	139	28	134	4
90-95°	0.75	22	105	21	100	3

The information herein solely for information purposes. Suitability to task should be determined by user prior to application. for further information, contact ARJAY Technologies at (727) 538-0600.