

## Arjay Technologies Catalyzation Guide

Product	Medium Weight Bonding Compound
Code	2011, 2012, 2013
Weight/Gallon	8.6 lbs/gal
Weight/Pail	43 lbs (avg)
Catalyst	Lupersol DDM-9 (MEKP)

The chart shows the recommended catalyst addition for a working time of approximately **35 to 40 minutes**.

Material Temperature	% by weight	gm/gal	gm/5gal	cc/gal	cc/5gal
60-65°	2.00	78	383	75	367
65-70°	1.80	70	344	67	331
70-75°	1.60	62	306	60	294
75-80°	1.50	59	287	56	275
80-85°	1.20	47	230	45	220

The information contained herein is solely for informational purposes. Suitability to task should be determined by user prior to application. For further information, contact ARJAY Technologies at (727) 538-0600.