

Arjay Technologies Catalyzation Guide

Product	Brushable Radius Compound
Code	2121
Weight/Gallon	10 lbs/gal
Weight/Pail	48 lbs
Catalyst	Lupersol DDM-9 (MEKP)

The chart shows the recommended catalyst addition for a working time of approximately **18 minutes**.

Material Temperature	% by weight	gm/gal	gm/5gal	cc/gal	cc/5gal	30ml shots
50-60° F	2.50	115	550	110	528	17.6
60-65°	2.25	103	495	99	475	15.8
65-70°	2.00	92	440	88	423	14.1
70-75°	1.75	80	385	77	370	12.3
75-80°	1.50	69	330	66	317	10.6
80-85°	1.25	57	275	55	264	8.8
85-90°	1.00	46	220	44	211	7.0
90-95°	0.75	34	165	33	158	5.3

The information contained herein is solely for informational purposes. Suitability to task should be determined by user prior to application. for further information, call ARJAY Technologies at (727) 538-0600