

Catalyzation Guide based on Material Temperature

Product: Vinyl Ester Compound
Code # 7121

Product Data

Wt/ga	9.8	lbs/ga	7121
MEKP	8	lbs/ga	Lupersol DDM-9 MEKP
Avg lbs/pail	47	lbs/pail	

Approx. working time at the following initiation levels:

28.00	minutes
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Material Temp.	% by wt	gm/ga	gm/ 5 ga	cc/ga	cc/ 5 ga	30ml/shots
50 - 60 F	2.50	111	534	107	513	17
60 - 65	2.25	100	481	96	461	15
65 - 70	2.00	89	427	85	410	14
70 - 75	1.75	78	374	75	359	12
75 - 80	1.50	67	320	64	308	10
80 - 85	1.25	56	267	53	256	9
85 - 90	1.00	44	214	43	205	7
90 - 95	0.75	33	160	32	154	5

The information contained herein is solely for informational purposes. Suitability to task should be