



2020 Product Guide

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 Arjay Technologies • 919.598.2400 A brand of IPS Adhesives

| | Light Weight | | Fairing | Fairing Hi-Build | Medium Weight | Radius | Radius Grey | Radius Low Viscosity | Radius AME 5001 |
|----------------------------|--------------|-------------------------|-------------|------------------|-------------------------|-----------|-------------|-------------------------|-----------------|
| Item Number & Availability | 1041 (5g) | 1701 (5g) 1702 (55g) | 1201 (5g) | 1301 | 2011 (5g) 2012 (55g) | 2121 (5g) | 2121G (5g) | 2421 (5g) 2422 (55g) | 5121 (5g) |
| Weight/Gal | 6.3 | 7.9 | 5.2 | 6.2 | 9.2 | 10.2 | 10.2 | 9.4 | 11.0 |
| Exotherm, °F | 242 | 184 | 320 | 325 | 180 | 240 | 253 | 248 | 248 |
| Gel Time, min | 40 | 40 | 6 | 6 | 45 | 21 | 18 | 27 | 60 |
| Pumpable | No | Yes | No | No | Yes | No | No | Yes | No |
| Sprayable | No | No | No | No | No | No | No | Yes | No |
| Special Notes | | | MEKP BPO | MEKP BPO | | | | | |

| | Bonding Rigid Sandable | Chopped Glass Critical Bonding | Core Bonding Hand-Applied | Core Filletting | Core Bonding Pumpable | J-Core | J-Core High Viscosity | J-Core Putty-Like Viscosity |
|----------------------------|--------------------------------|--------------------------------|-------------------------------------|------------------|-----------------------|-------------------------|-----------------------------|-------------------------------|
| Item Number & Availability | 3201 | 3401 | 4001 (5g) | 4021 (5g) | 4202 (55g) | 4501 (5g) 4502 (55g) | 4501HV (5g) 4502HV (55g) | 4501XHV (5g) 4502XHV (55g) |
| Weight/Gal | 11.5 | 9.8 | 6.6 | 6.6 | 7.0 | 4.6 | 4.5 | 4.5 |
| Exotherm, °F | 254 | 284 | 240 | 238 | 248 | 150 | 156 | 154 |
| Gel Time, min | 24 | 13 | 41 | 28 | 36 | 28 | 36 | 36 |
| Pumpable | No | No | No | No | Yes | Yes | Yes | Yes |
| Sprayable | No | No | No | No | No | No | No | No |
| Special Notes | Industrial Fiber reinforced | 5501 - Gel=34 | MEKP BPO avail. w/48 pail min | Fills Core Edges | | | Better hang | |

| | Molding | Molding Fast Cure | Ceramic Pourable | Vinyl Ester | Vinyl Ester High Fiber | Vinyl Ester Fire Retardant |
|----------------------------|-------------------------|-------------------------|-------------------------|-------------------------------------|------------------------------------|--|
| Item Number & Availability | 4701 (5g) 4702 (55g) | 4901 (5g) 4902 (55g) | 6011 (5g) 6012 (55g) | 7121 (5g) | 7401 Clear (5g) 7401G Gray (5g) | 7401 FRCL (5g) |
| Weight/Gal | 6.8 | 7.2 | 7.6 | 9.8 | 9.8 | 9.8 |
| Exotherm, °F | 170 | 284 | 150 | 285 | 320 | 338 |
| Gel Time, min | 28 | 35 | 21 | 35 | 9 | 10 |
| Pumpable | Yes | Yes | Yes | Yes | No | No |
| Sprayable | Yes | Yes | No | No | No | No |
| Special Notes | Cycle time overnight | Cycle time 2-3 hours | | MEKP BPO avail. w/48 pail min | For industrial 15% min glass | Derakane® 510 B-400 Epoxy VE Resin |

QUESTIONS?
 You can find information on our products, as well as, ProTips covering best practices and usage on our website at ArjayTech.com.

Feel free to call or email us anytime at:
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